



Rocheleau Tool & Die Co., Inc.  
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Manufacturer of Blow Molding Machinery · Molds · Automation

## **JOB DESCRIPTION: LEAD MACHINE OPERATOR/SET-UP OPERATOR**

**Blow Molding Production Facility 10 Stevens Rd., Fitchburg, MA 01420**

### **JOB SUMMARY:**

Set up and operate blow molding machinery, conveyors, bagging equipment, label machinery and other related equipment.

### **JOB DUTIES:**

- Set up process to successfully run blow molding machinery, conveyors, bagging equipment, label machinery and other related equipment.
- Monitor machine operation, adjusting controls as necessary
- Mount mold to platens
- Weighs finished pieces to determine accuracy of machine operation.
- Change labels as required
- May act as second in command in the absence of Team Leader

### **SKILLS:**

- Ability to work as a team
- Exercises judgment on machine line function
- Exercises judgement and discretion in personnel matters
- Knowledge of mechanical, electrical and pneumatic systems
- High attention to detail and results
- Ability to work with little supervision
- Exercises judgment on quality of parts.
- Establish priorities based on production schedule
- Ability to work safely
- Ability to comprehend company standards and procedures
- Positive attitude

### **PHYSICAL REQUIREMENTS:**

- Move finished boxes weighing 50-60 pounds to pallets. May have to lift boxes overhead.
- Move pallets weighing up to 1200 pounds by pushing and pulling with pallet jack.
- Stands on concrete floor in LED lighted facility 8 hours per day.
- Ability to work in loud and high temperature environment.
- Normal or correctable to normal vision and hearing
- Ability to clearly communicate with others and follow instructions in English

**DISCLAIMER:** The above information on this job description has been designed to indicate the general nature and level of work performed by the employee within this classification. It is not designed to contain or be interpreted as a comprehensive inventory of all duties, responsibilities and qualifications required of any employee assigned to this job. Nothing in this job description restricts management's right to assign duties and responsibilities to this job at any time. Employment with Rocheleau Tool & Die Co., Inc. is at-will which means the employment relationship may be terminated with or without cause and with or without notice at any time by you or Rocheleau Tool & Die Co., Inc.